



BOSCH

5G for Vertical Industries – The BOSCH Perspective

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5G for Vertical Industries

BOSCH – A Brief Overview

Mobility Solutions



~375.000
associates

Industrial Technology



71 bn
EUR
revenues

Energy and Building Technology



~250
manufacturing
sites

Consumer Goods



5G for Vertical Industries

Why 5G is relevant for BOSCH

5G

Extreme Broadband

>10 Gbps peak
data rates

100 Mbps when-
ever needed



Massive Machine-Type Communication

10 years on battery

ultra-low cost

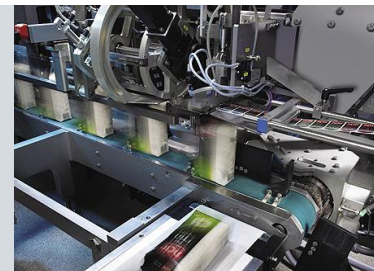
10 – 100x more
devices



Ultra-Reliable Low Latency Communication

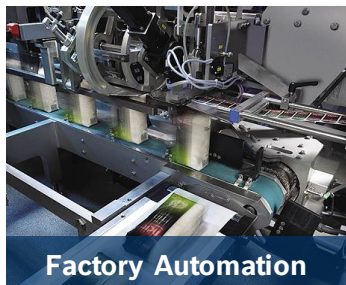
<1 ms latency

ultra-high
reliability



5G for Vertical Industries

Example: 5G for the Factories of the Future



Goal

Improve flexibility, versatility, user support & cost-efficiency in manufacturing and logistics

Major Challenges

End-to-end QoS (reliability, latency)




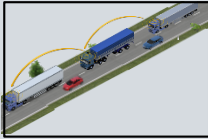

Highly Diverse Requirements

Security & Privacy

Seamless Integration

5G for Vertical Industries

Overview of Selected Key Requirements

| Industry 4.0 | | | Automotive | | |
|--|--------------------|----------------------|---|------------|----------------------|
|    | | |   | | |
| | Motion Control | Condition Monitoring | Augmented Reality | Platooning | Sensor Data Exchange |
| Latency / Cycle Time | 250 μ s – 1 ms | 100 ms | 10 ms | <5 ms | <50 ms |
| Reliability (PER ¹) | 1e-8 | 1e-5 | 1e-5 | 1e-5 | 1e-5 |
| Data Rate | kbit/s – Mbit/s | kbit/s | Mbit/s - Gbit/s | kbit/s | Mbit/s |
| Typical Data Block Size | 20-50 byte | 1-50 byte | > 200 byte | 500 kbyte | Stream/Packet |
| Battery Lifetime | n/a | 10 years | 1 day | n/a | n/a |
| uRLLC² → most challenging | | | Massive MTC³ Extreme Broadband + Low Latency | | |

5G for Vertical Industries

Selected Challenges – Technological Aspects



New Air Interface(s)

for uRLLC¹ & mMTC²



End-to-End QoS³

across technologies, countries, operators



Multi-Tier Cloud Architecture

with simple provisioning & efficient scaling



Multi-RAT⁴

integration of existing & future wireless technologies



Small Packets

require joint optimization of payload & overhead



Source: BOSCH

5G for Vertical Industries

Selected Challenges – Technological Aspects



Self-Management

high ease-of-use during whole lifecycle



Scalability & Adaptivity

to serve wide range of applications in a flexible way



Security

jamming, key management, latency-optimized



Privacy

of sensitive data with full user control



Seamless Integration

into existing ecosystems + seamless migration path



Source: BOSCH



5G for Vertical Industries

Selected Challenges – Business Aspects



New Billing Models

for machine-type communication



New Business Models

enabled by 5G (e.g., pay-per-use)



New Ecosystems

close collaboration between verticals & telecoms



Private 5G Networks

role of operator? Spectrum sublicensing? I/Fs?



Long-Term Availability

of components, networks & services

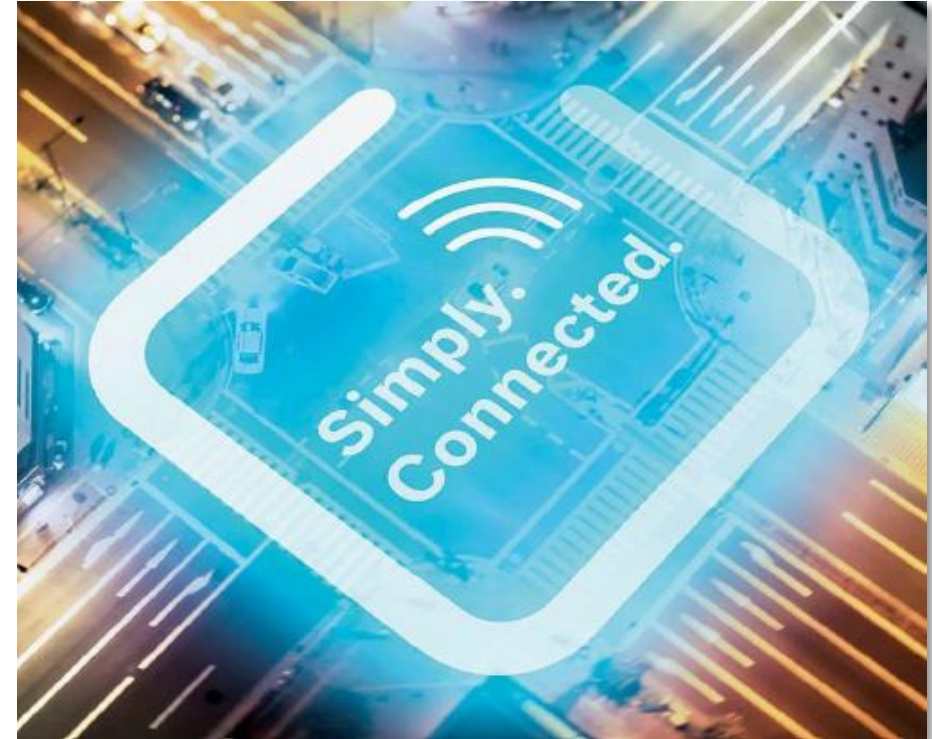


Source: BOSCH

5G for Vertical Industries

Conclusion

- 1 5G will have a significant impact on vertical industries**
- 2 Many different use cases in many different domains**
- 3 Highly diverse requirements require high scalability**
- 4 New air I/F, MEC + network slicing as key technologies**
- 5 Many technological & business-related challenges**
- 6 Close collaboration between vertical industries & the telecom industry required to leverage full potential**



Source: BOSCH

Thank you for your attention!



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